

Work Order ID 62708

Page 1

Wednesday, October 06, 2010 3:38:42 PM

Item ID: D4154-1

Accept



Setup Start



Revision ID:

Item Name: Plate

Stop



Start Date: 10/6/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10/06

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4154	A

100



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

S 10/10/13

(10)

130



Brake NC

Brake NC

Form as per dwg

0.00

SB 10/10/15

(10)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

(10)

10/10/15

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Cust Item ID:

Required Date: 10/15/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Identify as per dwg & Stock Location: W/A

0.00

EL 10-11-18

Packaging

Memo

0.00

Packaging

160



QC21- Final Inspection - Work Order Release

0.00

10/11/18 JG

QC

Memo

0.00

Quality Control

NF
10-11-18

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Picklist Print

Wednesday, October 06, 2010 3:38:46 PM

Page 1

Work Order ID: 62708



Parent Item: D4154-1



Parent Item Name: Plate

Start Date: 10/6/2010

Required Date: 10/15/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 10.08.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA 		Purchased	No			100	sf	99.6879	4.2697	44.94421		 B10-10-12	

304/316 .050 Sheet

Location	Loc Qty	Loc Code
MAT20	99.6879	
111743	6.55	
112178	0.8	
112885	0.1679	
113062	40.17	
115389	52	

115389

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DART AEROSPACE LTD	Work Order:	CO708
Description: Plate	Part Number:	D4154-1
Inspection Dwg: D4154	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<u>RB</u>	Audited by:	<u>S</u>	Preliminary Approval:	N/A
Date:	10-10-13	Date:	10/10/13	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	10.09.23	New Issue	KJ	M

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8 7 6 5 4 3 2 1

D

D

C

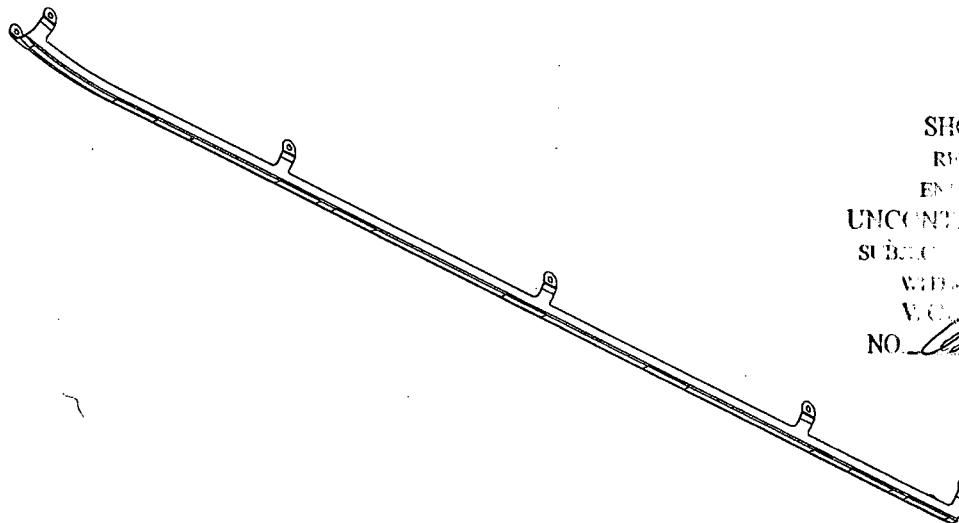
C

B

B

A

A



D4154-041 WEARPLATE ASSEMBLY

SHOP COPY

REV. A 09-15

ENT. 10-06

UNCONTROLLED COPY

SUBJ. D4154-041

W.D.

V.C.

NO. *22708* *09-06*

RELEASED
2010-09-15
M

A	NEW ISSUE		SC	10.07.22
REV.	DESCRIPTION			BY DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	SC	DRAWING NO.		REV. A
CHECKED	<i>SP</i>	D4154		SHEET 1 OF 3
MFG. APPR.	<i>M</i>	TITLE		SCALE
APPROVED	<i>SP</i>	WEARPLATE ASSEMBLY		NTS
DE APPR.	<i>M</i>	DATE	10.07.22	

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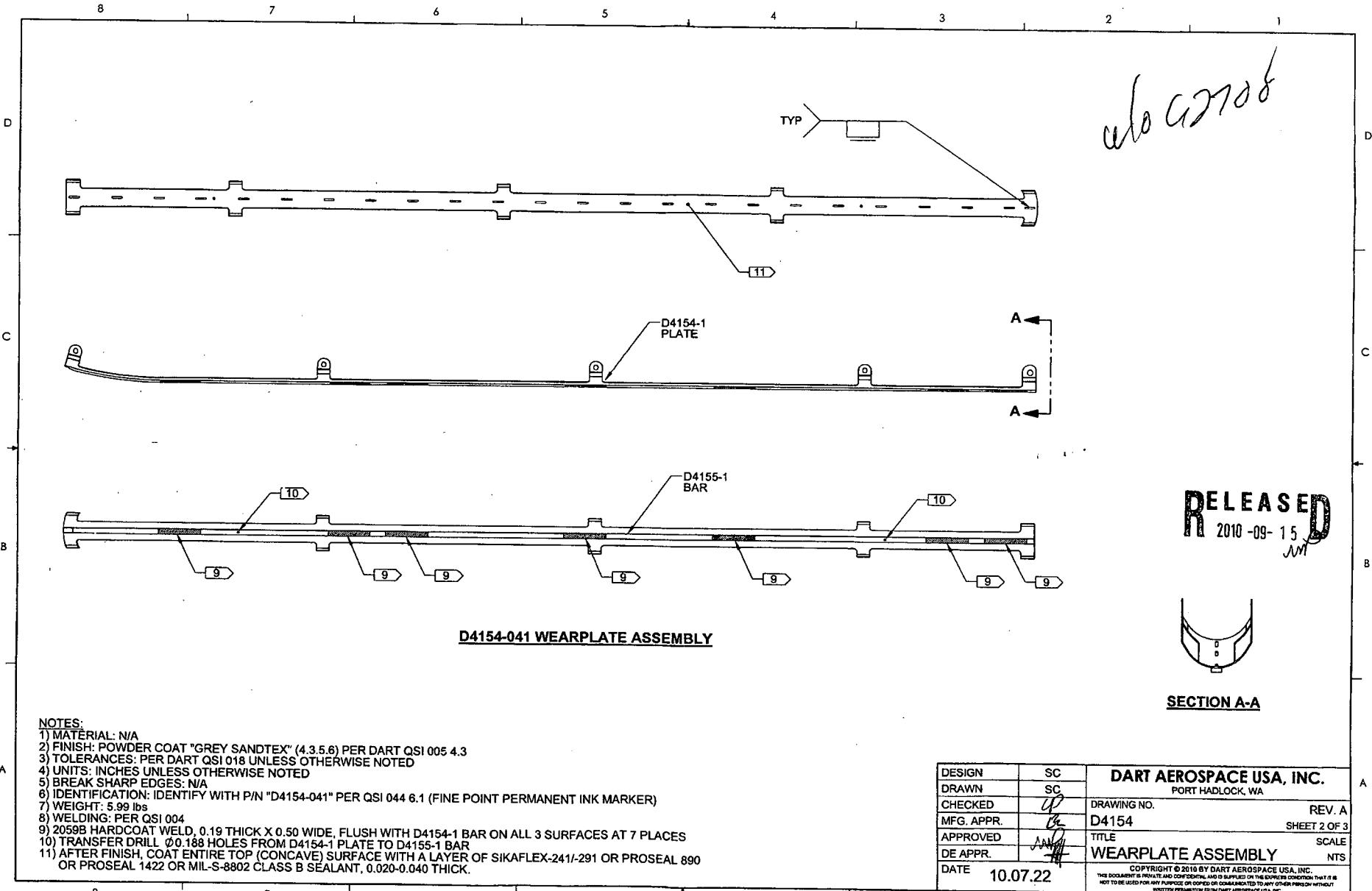
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DRAWN	SC	PORT HADLOCK, WA	
CHECKED	IP		
MFG. APPR.	Be	DRAWING NO.	REV. A
APPROVED	JM	D4154	SHEET 2 OF 3
DE APPR.	MM	TITLE	SCALE
		WEARPLATE ASSEMBLY	NTS
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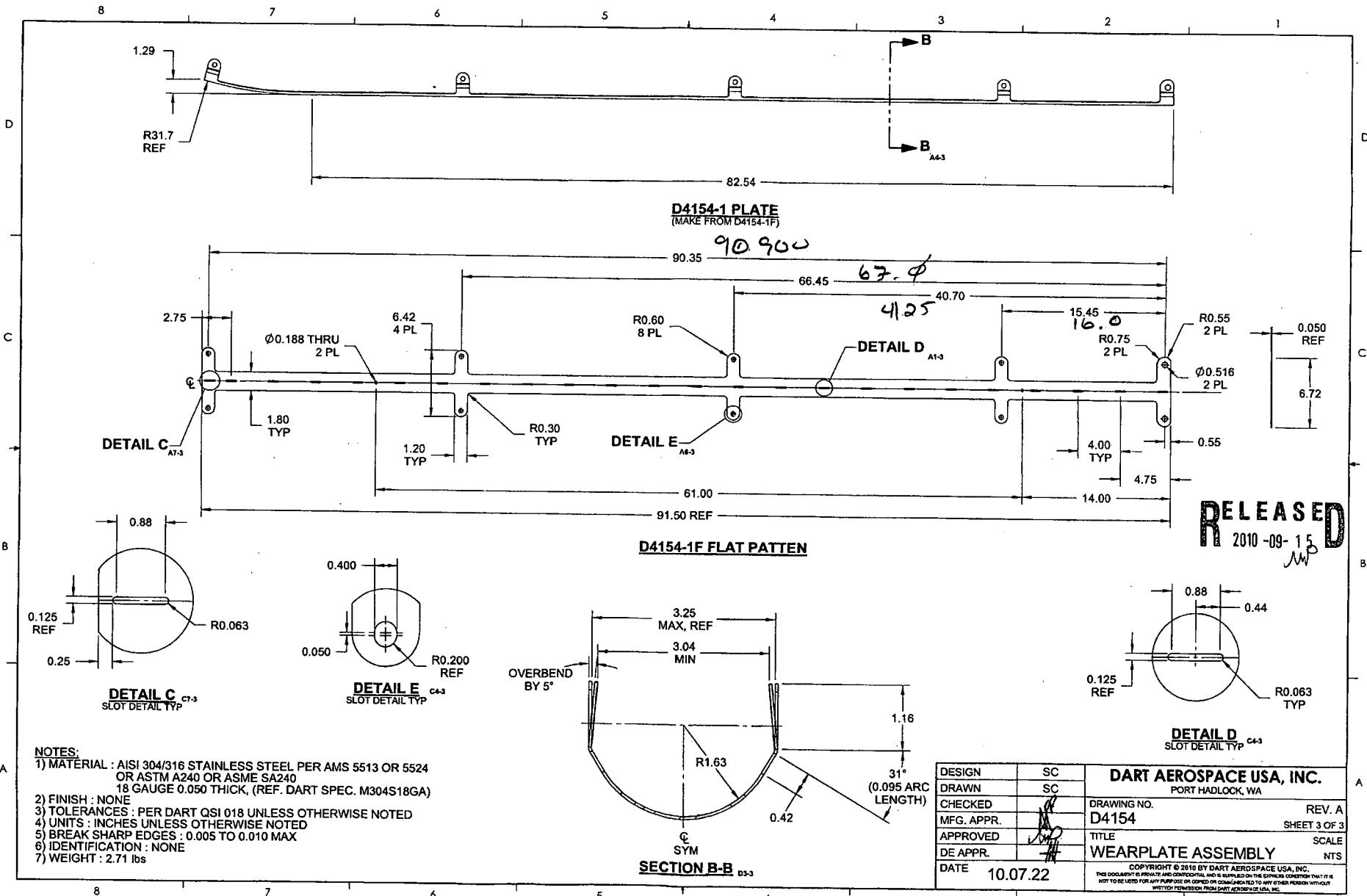
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Mo 6/27/08



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